

# Work Order ID 55718

January 28, 2010 12:33:10 PM



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Item ID:	D2258-300	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Label					
Start Date:	1/28/10	Start Qty: 10.00		Cust Item ID:		
Required Date:	2/04/10	Req'd Qty: 10.00		Customer:		
Reference:						

Approvals:	Process Plan:	<i>PL</i>	Date:	<i>10-1-28</i>	Tooling:	Date:	Run	Start	
	QC:		Date:		SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2258	Rev C								

100  
  
 Purchasing  
 Purchasing

Memo  
 Issue P/O: *111240*  
 E-mail or Ship electronic file and or dwg to vendor  
 Manufacture as per Dwg and supplied files  
 Possible supplier: Studio Letrage  
 Material release note is required.

0.00  
 0.00

*PL 10-1-28*

110  
  
 Packaging  
 Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00  
 0.00

*PL 10/2/01 (10)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 55718**

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Item ID: D2258-300

Accept



Setup Start



Revision ID:

Stop



Item Name: Label

Start Date: 1/28/10

Start Qty: 10.00



Cust Item ID:

Required Date: 2/04/10

Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC6- Inspect dimensions to drawing

0.00

8/10/02/02



QC

Memo

0.00

x/0

Quality Control

130

Identify as per dwg &amp; Stock Location: 500

0.00



Packaging

Memo

0.00

Packaging

P 10/2/3 (10)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/04

MF

10 02 - 03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 55718



Parent Item: D2258-300



Parent Item Name: Label



Start Date: 1/28/10

Required Date: 2/04/10

Comments: IPP: ☐A☐02.01.29☐New Issue☐EC☐

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2258-300P  Placard		Purchased	No			110	Each	0.0000	10.0000 		<i>P. 1/28/10</i>	<i>(10)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

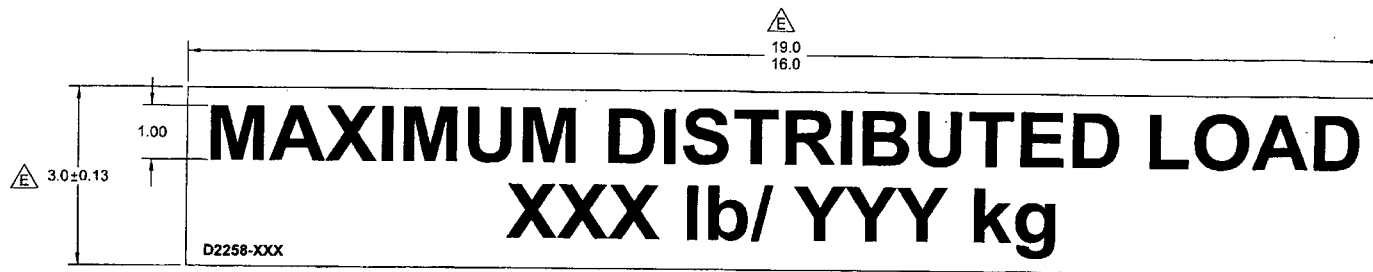
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1



**D2258-XXX PLACARD**  
(XXX = ALLOWABLE WEIGHT IN POUNDS)

PART NUMBER	LOAD
D2258-132	132 lb/ 60 kg
D2258-146	146 lb / 66 kg
D2258-160	160 lb/ 73 kg
D2258-170	170 lb/ 77 kg
D2258-176	176 lb/ 80 kg
D2258-200	200 lb/ 91 kg
D2258-220	220 lb/ 100 kg
D2258-300	300 lb/ 136 kg

**RELEASED**  
2010-01-25  
WP

55718

**NOTES:**

- 1) MATERIAL: RED LETTERS, 1 HIGH, ADHESIVE BACK  
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR  
AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.  
EXAMPLE: D2258-132 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

REV.	DESCRIPTION	BY	DATE
E	ADD P/N D2258-146 (ZN BS-1) UPDATE TOLERANCE AS PURCHASED (ZN D4-1, D8-1)	CP	10.01.15
D	ADD P/N D2258-176	AS	09.06.03
C	REDRAWN. SEE PAR 08-026	AJS	08.10.29
B	ADDED NOTE	BW	95.11.29
A	NEW ISSUE	BW	94.02.28
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JP	DRAWING NO.	REV. E
CHECKED	JP	D2258	SHEET 1 OF 1
MFG. APPR.	JP	TITLE	SCALE
APPROVED	JP	UTILITY BASKET PLACARD	NTS
DE APPR.	JP	COPYRIGHT © 1994 BY DART AEROSPACE LTD	
DATE	10.01.15	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

MS20392-1C11	2	0	69	4
AN526C1032R8	2	0	731	50
MS24693-C271	2	0	5478	0
D3969-3-12 w/o + P.O 55716	2	0	0	0
D3938-3	2	0	10	0
D2258-300 ~10 w/o + P.O 55718	2	0	2	0
D2375-3-08-106	2	0	0	0
D2404	2	0	0	0
D2429-041	2	0	16	0
D3108-1	2	0	3	0
D3108-2	2	0	4	0
D3108-7	2	0	16	4
D3188-2P	2	0	0	0
D3495-1	2	0	2	0
D3567-1	2	0	23	2
D3618-1	2	0	1	6
D3810-1RevA	2	0	0	2
D3941-12	2	0	4	0
D3941-40	2	0	4	0
D412-704-045	2	0	2	0
D4003-049P	2	0	0	0
D412-711-101P	2	0	0	0
809-1053-0	2	0	0	0
AN960JD3	2	0	142	50
MS21042-4	2	0	113	0
MDELRLINB2.000X02.000	1.768384214	0	8.17259474	0
M4130NT1.000W.120	1.582894737	0	34.325	12
M6061T6B0.750X00.750	1.508349478	0	21.34108632	24
D3116-11RevA	1.5	0	0	2
M6061T6B2.500X03.500	1.48499037	0	33.03425	20
M6061T6T1.750W.065	1.472631579	0	33.66	12
M6061T6R0.875 ~ 10	1.446315789	0	0	0
M6061T6H1.625	1.210736842	0	19.27	6
M6061T6B30000X01.500	1.159910526	0	16.1424	20
M6061T6H1.000 - 10	1.157684211	0	9.47	12





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO11260**

Purchase Order Date 1/28/10

PO Print Date 1/28/10

Page Number 1 of 1

**Order From :**

VC-STU001

STUDIO DE LETTRAGE 2001  
210 MAIN WEST  
HAWKESBURY, ON K6A 2H6  
CA

<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	613 632 5449	<b>Requisition Nbr</b>	
<b>Vendor Fax</b>	613 632 9491	<b>Tax Resale Nbr</b>	10127-2607
<b>Vendor Account Nbr</b>		<b>Terms</b>	Net 30
		<b>Currency</b>	CAD
		<b>FOB</b>	

**Ship To :**

DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2258-300P	Placard	1/29/10 Yes	10.00 Each	Yours ppd	\$5.0000	\$50.0

**Special Inst:** As per dwg: D2258 Rev **E**  
B# 55718  
Mat: Red Letters, 1 high, adhesive back  
Manufactured from 3M, 7 ML masking film  
# 8522CP or Avery IPM #2031

**PO Total:** \$50.0

Change Nbr: 1

Change Date: 1/28/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



210 MAIN W.,  
HAWKESBURY, ONT. K6A 2H6

Tel.: 613 632-2001  
Fax: 613 632-9491  
www.studiolettrage.com

# INVOICE / FACTURE

VENDU À:  
SOLD TO:

LIVRÉ À:  
SHIPPED TO:

No.: 13321  
DATE: 01/29/2010  
PAGE 1 of 1

Re: Quote No. 8240

Dart Aerospace Ltd  
1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

Dart Aerospace Ltd  
Hawkesbury, Ontario

ITEM ARTICLE	QTY QYE	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITÉ	AMOUNT MONTANT
	10		Decal, cut vinyl, D2258-300 E - GST @ 5% GST PST Exempt: #6122-5207  8/6/02/02	E		5.00	50.00  2.50
Studio de Lettrage GST: #869034678RP001						TOTAL	52.50

Sold By:

Merci! Thank You!



## PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

**Avery Graphics™ A5 Opaque**  
5-year **INTERMEDIATE** calendered vinyl film  
Dated: 10/3/02

### Description:

Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

### Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

### Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)\*\*
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.

### • Typical Adhesion Values: 180° Peels

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTM D 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss\*: 70 at 60°